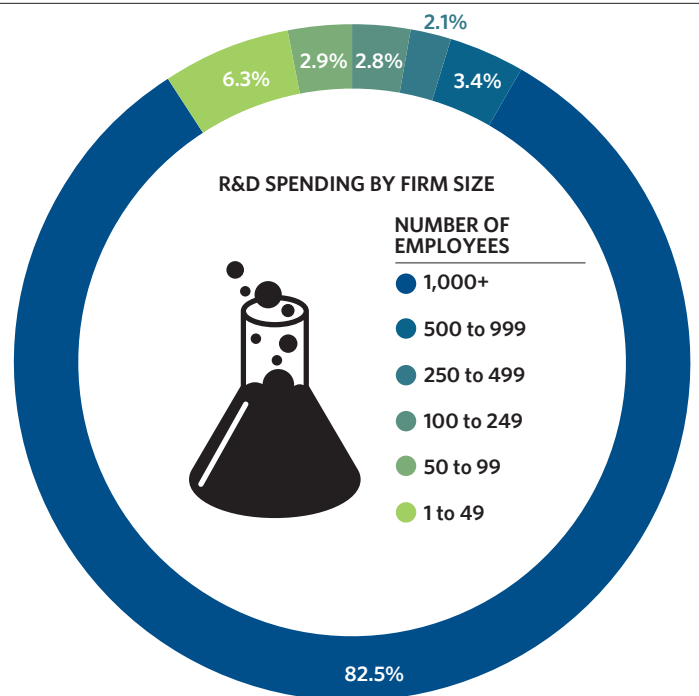
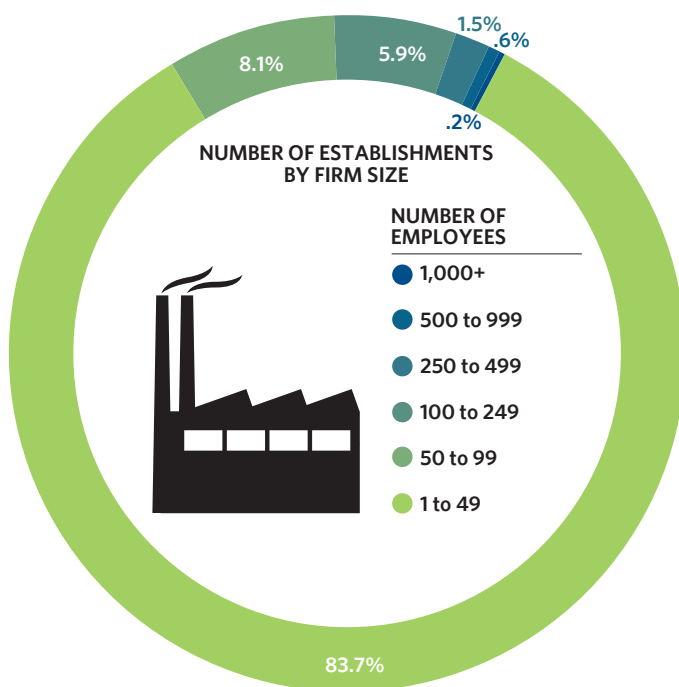


Manufacturing R&D spending by size of firm



Source: CMAP analysis of NSF data, 2007.